



# Technická inšpekcia, a.s.

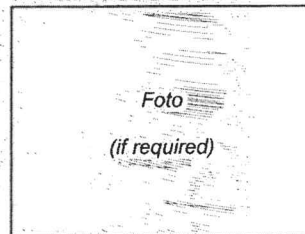
Trnavská cesta 56, 821 01 Bratislava, Slovenská republika

certification body for certification of persons according to STN EN ISO/IEC 17024 accredited  
Slovak National Accreditation Service under registration number 097 with certificate number  
on accreditation O - 010

## WELDER'S QUALIFICATION TEST CERTIFICATE

Certificate no.: 12546/2/2024-CERT-06

Designation: ISO 9606-1 135 P FW FM1 S t15.0 PB ml  
 WPS reference: WPS 02 rev.: 01 del 18/03/2021  
 Welder's name: Piero Brambillasca  
 Identification: CA72534CQ  
 Method of identification: ID Card  
 Date and place of birth: 06/10/1966, Monza (MI)  
 Employer: VILLA C. s.r.l.  
 Code/ testing standard: EN ISO 9606-1:2017, 2014/68/EU  
 Job knowledge: *Acceptable* *Not tested*



	Test piece	Range of qualification
Welding process:	135	135, 138
Transfer mode:	S	S
Product type (plate or pipe):	P	P, T
Type of weld (BW, FW, branch):	FW	FW
Parent material, group/subgroup:	1.1	1 to 11
Filler metal, group:	FM1	FM1, FM2
Filler material (designation):	S	S, M
Shielding gas:	ISO 14175-M22-ArO-5	--
Auxiliaries:	--	--
Type of current and polarity:	DC (+)	--
Material thickness [mm]:	15.0	≥ 3
Deposited thickness [mm]:	12.0	--
Outside pipe diameter [mm]:	--	≥ 75.0 (PA,PB)
Welding position:	PB	PA, PB
Weld details:	--	--
Multi-layer/single layer	ml	sl, ml

Supplementary fillet test (completed in conjunction with a butt weld qualification): acceptable      non acceptable

Type of test	Performed and accepted	Not tested
Visual testing	x	
Radiographic		x
Tensile test		x
Macro	x	
Fracture		x
Bend		x

Confirmation of the validity by Employer/ Welding Coordinator or Examining Body		
Date	Signature	Title/Position

Revalidation for qualification by Examining Body - 9.3 b)		
Date	Signature	Position or title

Date of welding: 13<sup>th</sup> March 2024  
 Revalidation according to the 9.3 a) – valid until 13<sup>th</sup> March 2027  
 Revalidation according to the 9.3 b) – valid until 13<sup>th</sup> March 2026

Examining Body	Date of issue:	Name, stamp and signature:
Technická inšpekcia, a.s. NB 1354 Trnavská cesta 56, 821 01 Bratislava Slovakia www.tisr.sk      tisr@tisr.sk	10 <sup>th</sup> June 2024	Ing. Marian Dubai Head of Certification body TICO 
	Place of issue:	
	Bratislava	

